



creative thermoplastic compounds

## RA325G6

Release Date: 18/03/2012

**30% Glass Fiber Reinforced Flame Retardant, Halogen Free Polyamide 6.6 for Injection Moulding applications.**

ISO

| PHYSICAL PROPERTIES                               | UNIT              | TEST METHOD | VALUES           |
|---------------------------------------------------|-------------------|-------------|------------------|
| DENSITY                                           | g/m <sup>3</sup>  | ISO-1183    | 1.4              |
| WATER ABSORPTION (SATURATION)                     | %                 | ISO-62      | 6                |
| MOISTURE ABSORPTION<br>23° C, 50% RH (SATURATION) | %                 | ISO-62      | 1.9              |
| MOULD SHRINKAGE                                   | %                 | ISO-2577    | 0.4              |
| MECHANICAL PROPERTIES                             | UNIT              | TEST METHOD | VALUES           |
| TENSILE YIELD STRENGTH                            | MPa               | ISO-527     | 150              |
| STRAIN @ BREAK                                    | %                 | ISO-527     | 3                |
| FLEXURAL STRENGTH                                 | MPa               | ISO-178     | 200              |
| FLEXURAL MODULUS                                  | MPa               | ISO-178     | 7600             |
| NOTCHED IZOD IMPACT STRENGTH +23°C                | Kj/m <sup>2</sup> | ISO-180     | 10               |
| ROCKWELL HARDNESS                                 |                   | R scale     | 120              |
| THERMAL PROPERTIES                                | UNIT              | TEST METHOD | VALUES           |
| HDT AT LOAD 1.8 Mpa                               | °C                | ISO-75      | 225              |
| HDT AT LOAD 0.45 Mpa                              | °C                | ISO-75      | 238              |
| G.W.F.I                                           | °C                | IEC 60695   | 960              |
| G.W.I.T.                                          | °C                | IEC 60695   | 850              |
| UL FLAMMABILITY                                   |                   | UL-94 3mm   | V-0              |
| MELTING POINT                                     | °C                | ISO-11357   | 256              |
| MAX TEMP CONTINUOUS USE                           | °C                |             | 120              |
| MAX TEMP SHORT<br>PEAKS OPERATION                 | °C                |             | 240              |
| ELECTRICAL PROPERTIES                             | UNIT              | TEST METHOD | VALUES           |
| SURFACE RESISTANCE                                | Ohm               | IEC 60093   | 10 <sup>13</sup> |
| VOLUME RESISTANCE                                 | Ohm x m           | IEC 60093   | 10 <sup>15</sup> |
| DIELECTRIC STRENGTH                               | kV/mm             | IEC 60250   | 80               |
| DIELECTRIC CONSTANT AT 1MHZ                       | kV/mm             | IEC 60250   | 3.7              |

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